

STAHL CraneSystems – competence in explosion protected crane technology

TYPES OF PROTECTION FOR ELECTRICAL APPARATUS IN HAZARDOUS AREAS			
Type of protection	Diagram	Main application	Standard
increased safety	e	terminal and junction boxes, control boxes for installing Ex-components (with a different type of protection), squirrel-cage motors, light fittings	EN 60 079-7 IEC 60 079-7 UL 60 079-7 FM 3600
flameproof enclosures	d	switchgear and control station and indicating equipment, control systems, motors, transformers, heating equipment, light fittings	EN 60 079-1 IEC 60 079-1 UL 60 079-1 FM 3600
pressurized enclosures	p	switchgear and control cabinets, analysers, large motors px = for use in Zone 1, 2 py = for use in Zone 1, 2 pz = for use in Zone 2	EN 60 079-2 NFPA 496 IEC 60 079-2 FM 3620
intrinsic safety	i	instrumentation technology, fieldbus technology, sensors, actuators ia = for use in Zone 0, 1, 2 ib = for use in Zone 1, 2 [Ex ib] = associated electrical apparatus – installation in the safe area	EN 60 079-11 UL 60 079-11 IEC 60 079-11 FM 3610
		intrinsically safe systems	EN 60 079-25 IEC 60 079-25
		FISCO Ex ia IIC T4 FNICO Ex n... IIC T4	fieldbus intrinsically-safe concept (FISCO) for Zone 1 fieldbus non-intrinsic concept (FNICO) for Zone 2
oil immersion	o	transformers, starting resistors	EN 60 079-6 UL 60 079-6 IEC 60 079-6 FM 3600
powder filling	q	sensors, display units, electronic ballasts, transmitters	EN 60 079-5 UL 60 079-5 IEC 60 079-5 FM 3600
encapsulation	m	switchgear with small capacity, control and signalling units, display units, sensors ma = for use in Zone 0, 1, 2 mb = for use in Zone 1, 2	EN 60 079-18 UL 60 079-18 IEC 60 079-18 FM 3600
type of protection	n...	all electrical apparatus for Zone 2 nA = non-sparking apparatus nC = sparking apparatus, in which the contacts are protected in a suitable way nL = energy limited apparatus nR = restricted breathing enclosures nZ = apparatus with n-pressureless	EN 60 079-15 UL 60 079-15 IEC 60 079-15 FM 3600
optical radiation	op...	op is = inherently safe optical radiation op pr = protected optical radiation op rh = optical radiation interlock	EN 60 079-28 IEC 60 079-28

ELECTRICAL APPARATUS			
Class I, Division 1, Groups A, B, C, D, T6			
Class I, Zone 1, A Ex	de	IIC	T6
marking according to ATEX			
Ex	de	IIC	T6
Ex	de	IIC	T6

NON-ELECTRICAL EQUIPMENT			
marking according to ATEX			
CEN	II 2 G	ck	T4



CLASSES AND GROUPS ACC. NEC 500		
Class	Substance	Group
Class I (gas)	Acetylene	A
	Hydrogen	B
	Ethylene	C
	Propane	D
Mining	Methane	
Class II (dust)	Metal dust	E
	Coal dust	F
	Grain dust	G
Class III (fibers)	Fibers	
HAZARDOUS AREA ACC. NEC 500		
Division 1	likely to/can exist under normal operating conditions	
Division 2	abnormal condition	
TEMPERATURE CLASSIFICATION ACC. NEC 500		
Maximum surface temperature	Temperature classes for gases	
450°C	T1	
300°C	T2	
280°C	T2A	
260°C	T2B	
230°C	T2C	
215°C	T2D	
200°C	T3	
180°C	T3A	
165°C	T3B	
160°C	T3C	
135°C	T4	
120°C	T4A	
100°C	T5	
85°C	T6	
Dust: indication of the max. surface temperature in °C		

ZONES		
Dangerous explosive atmosphere	Gas acc. NEC 505/IEC/CEN/CENELEC	Dust acc. IEC/CEN/CENELEC
continuously or longterm or frequently	Zone 0	Zone 20
likely to/can exist under normal operating conditions	Zone 1	Zone 21
not likely to occur or for short period	Zone 2	Zone 22

GAS GROUPS ACC. NEC 505, IEC, CEN AND CENELEC		
Explosion group		Typical gas
I	Methane	
IIA	Propane	
IIB	Ethylene	
IIC	Hydrogen	

TEMPERATURE CLASSIFICATION ACC. NEC 505, IEC, CEN AND CENELEC		
Maximum surface temperature		Temperature classes for gases
450°C	T1	
300°C	T2	
200°C	T3	
180°C	T3A	
165°C	T3B	
160°C	T3C	
135°C	T4	
120°C	T4A	
100°C	T5	
85°C	T6	
Dust: indication of the max. surface temperature in °C		

TYPES OF PROTECTION FOR NON-ELECTRICAL EQUIPMENT IN AREAS WITH COMBUSTIBLE DUST AND IN HAZARDOUS AREAS			
Type of protection	Diagram	Main application	Standard
constructional safety	c	couplings, pumps, gear drives, chain drives, belt drives	EN 13 463-5
flameproof enclosures	d	brakes, couplings	EN 13 463-3
pressurisation pumps	p	pumps	EN 13 463-7
control of ignition sources	b	pumps, beld drives	EN 13 463-6
liquid immersion	k	submerged pumps, gears	EN 13 463-8
flow restricting enclosure	fr	equipment only for Zone 2 or Zone 22	EN 13 463-2
EQUIPMENT GROUP I (MINING)			
Category	Sufficient safety		
Category M1	by means of 2 protective measures/2 faults		
Category M2	the equipment is intended to be deenergized in the event of an explosive atmosphere		
EQUIPMENT GROUP II (OTHER HAZARDOUS AREAS)			
Category	Atmosphere G (Gas)	Atmosphere D (Dust)	Sufficient safety
Category 1	II 1 G – Zone 0	II 1 D – Zone 20	by means of 2 protective measures/2 faults
Category 2	II 2 G – Zone 1	II 2 D – Zone 21	frequently occurring equipment faults/1 fault
Category 3	II 3 G – Zone 2	II 3 D – Zone 22	during normal operation
Category (1), (2), (3)	= associated apparatus		

→ www.stahlcranes.com

STAHL CraneSystems GmbH, Daimlerstr. 6, 74653 Künzelsau, Germany
Tel +49 7940 128-0, Fax +49 7940 55665, marketing@stahlcranes.com